

WORKWEAR & SAFETY FOOTWEAR



2020 / 2021

TUFFSTUFF WORKWEAR

 **FORT**
WORKWEAR

 **FORT**
FOOTWEAR

NEW IN



In addition to a number of eye catching new styles this year sees the introduction of our first ever full stretch work trouser the 715 ProFlex.



06

715 PROFLEX TROUSER



41

273 HATTON JACKET



42

263 HALE JACKET



08

718 HYPERFLEX WORK TROUSER



21

134 PRO WORK POLO SHIRT
NEW COLOUR



46

412 TUFFSTUFF REFLECTIVE BEANIE



50

607 ELITE LOW CUT SOCK



22

151 ELITE T-SHIRT



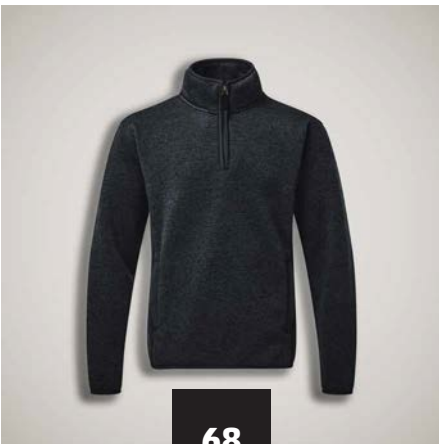
35

293 NEWPORT JACKET



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238 EASTON PULLOVER
NEW COLOUR

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TUFFSTUFF

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COVERALLS

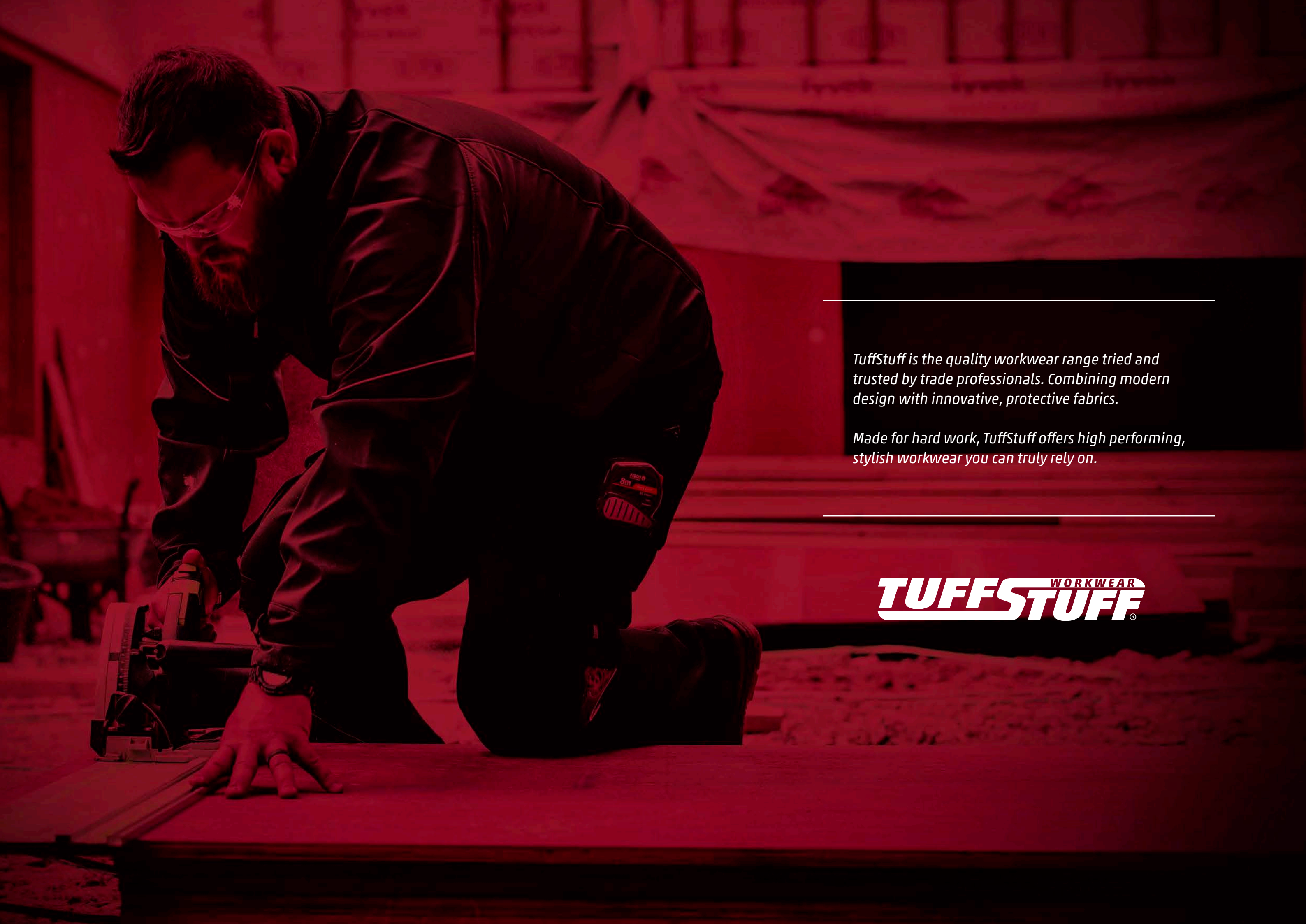
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TuffStuff is the quality workwear range tried and trusted by trade professionals. Combining modern design with innovative, protective fabrics.

Made for hard work, TuffStuff offers high performing, stylish workwear you can truly rely on.

TUFFSTUFF WORKWEAR [®]



CORDURA® fabric provides rugged durable performance for a variety of end uses. Products made with CORDURA® fabric feature enhanced tear and abrasion resistance, and long-lasting durability.



Thinsulate™ insulation works by trapping air molecules between you and the outside environment. Because the microfibres in 3M Thinsulate™ insulation are far finer than other fibres, they trap more air in less space, which naturally makes it a better insulator.



Fabric made with COOLMAX® CORE technology transports moisture away from the body to keep the wearer cool and dry, helping to optimize performance.



A PU-coated, tear-resistant fabric combined with durable 100% polyester tricot knit. For-Tex fabric is fully waterproof, oil and grease resistant and easy to wipe clean. All garments are finished with welded seams for maximum water-resistance.



A rugged and tough endurance fabric incorporating amplified tear and scuff resistance and long-lasting durability. Tuff-Tex is used in the places that require the most protection, ensuring you get lasting performance and protection from your garment.



A rugged, tough and flexible reinforcement fabric - incorporating a structured weave with extra high durability, amplified tear and scuff resistance and a water-resistant backing. Tuff-Tex 2.0 is used in the places that require protection and enhanced movement, ensuring you get lasting performance and protection from your garment.

SIZE CHART

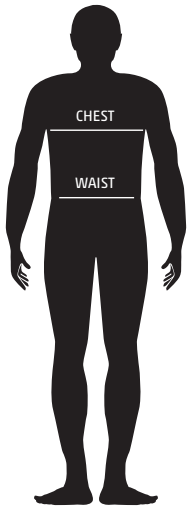
The following size charts are a general guide to product sizing when garments are marked, small, medium, large and so on, Each type and style of garment, depending on which layer it is, will have an appropriate ease allowance built into it to enable it to be worn over/under other layers. This may vary from manufacturer to manufacturer.

CLOTHING SIZE CHART

| GARMENT SIZE | XS | S | M | L | XL | 2XL | 3XL |
|----------------|---------|---------|-----------|-----------|-----------|-----------|-----------|
| CHEST INCHES | 32 - 34 | 36 - 38 | 40 - 42 | 44 - 46 | 48 - 50 | 52 - 54 | 56 - 58 |
| CHEST CM | 81 - 86 | 92 - 96 | 102 - 107 | 112 - 117 | 122 - 127 | 132 - 137 | 142 - 147 |
| WAIST INCHES | 26 - 28 | 30 - 32 | 34 - 36 | 38 - 40 | 42 - 44 | 46 - 48 | 50 - 52 |

HOW TO MEASURE

- CHEST | Around the chest, just under the arms and across the shoulder blades
- WAIST | Around the narrowest part of the waist



FOOTWEAR SIZE CHART

| | | | | | | | | | | |
|------|----|----|----|----|----|----|----|----|----|----|
| UK | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 |
| EURO | 37 | 38 | 39 | 41 | 42 | 43 | 44 | 46 | 47 | 48 |

HOW TO MEASURE

Use the ruler to measure the length of your foot from the longest toe (usually the big toe, but depends on the foot) to the back of your heel

| 700 | EXTREME WORK TROUSER

The top of the range 700 Extreme Trousers combines hardwearing canvas material and Cordura trim and is up to any job you choose.

FABRIC

320gsm Canvas
65% Polyester / 35% Cotton

SIZES

28" - 44"

LEG LENGTHS

| | |
|---------|-------|
| Regular | 30" |
| Long | 32.5" |

FEATURES

Detachable holster pockets
ID pocket
Knee pad pockets
Triple stitched
Cordura trim
YKK zip

COLOURS

Black
Navy
Grey/Black

WASH & CARE









| 710 | EXCEL WORK TROUSER

The 710 Excel is a variant of the 711 with the addition of Tuff-Tex trim.

FABRIC

330gsm

65% Polyester / 35% Cotton

SIZES

28" - 44"

LEG LENGTHS

Regular 30"

Long 32.5"

FEATURES

Two-tone

Holster pockets

Knee pad pockets

Triple stitched

Tuff-Tex trim

YKK zip

COLOURS

Grey/Black

Stone/Black

WASH & CARE









711 | PRO WORK TROUSER

Our best selling 711 Pro Work Trousers has hardwearing fabric, a large range of colours and sizes, and an exceptional price.



FABRIC

330gsm
65% Polyester / 35% Cotton

SIZES

28" - 48"

LEG LENGTHS

Regular 30"
Long 32.5"
Extra Tall 35" | **30"- 40" BLACK ONLY** |

FEATURES

Holster pockets
Knee pad pockets
Triple stitched
YKK zip

COLOURS

Black
Navy
Grey
Stone
Green

WASH & CARE



711 | PRO WORK TROUSER

715 | PROFLEX TROUSER

Slim fitting and packed full of features, our first ever full stretch trouser the 715 ProFlex is a evolutionary take on the traditional work trouser.



FABRIC

260gsm
63% Polyester / 34% Cotton /
3% Spandex

SIZES

28" - 48"

LEG LENGTHS

Regular 30"
Long 32.5"
Extra Tall 35" | **30"- 40" ONLY** |

FEATURES

Full stretch fabric
Slim fit
Tuck away Tuff-Tex reinforced
holster pockets
Top loading Tuff-Tex 2.0 knee pad
pockets
Tuff-Tex reinforced hem
Triple stitched
YKK zip

COLOURS

Black
Navy

WASH & CARE



715 | PROFLEX TROUSER

717 | TUFFSTUFF WORK JOGGER

The TuffStuff 717 Work Jogger, providing superb comfort and warmth whilst working.



FABRIC
320gsm
50% Polyester / 50% Cotton

SIZES
S - 2XL

FEATURES
Hammer loop
Drawcord waistband
Knee pad pockets

COLOURS
Black
Navy
Grey

WASH & CARE
40° 2 P X X



718 | HYPERFLEX WORK TROUSER

A contemporary design, with four way stretch, the 718 Hyperflex trouser provides incredible comfort, functionality and flexibility.



FABRIC
260gsm
93% Polyester / 7% Spandex

SIZES
S - 2XL

FEATURES
4 way stretch
Slim fit
Tuff-Tex 2.0 reinforced knee protection
Adjustable waistband
Gusset at crotch

COLOURS
Black

WASH & CARE
40° P X X X



| 725 | X-MOTION TROUSER

The 725 X-Motion Work Trousers are a modern fitting, technical lighter weight work trousers. With its 4 way stretch panels, Tuff-Tex trim triple stitching and YKK zips, it is built for comfort and hard work.

FABRIC

250gsm

65% Polyester / 35% Cotton

SIZES

28" - 44"

LEG LENGTHS

Regular 30"

Long 32.5"

FEATURES

X-Motion polyamide stretch panels for superior comfort and flexibility

Tuff-Tex trim to main wear areas

Triple stitched seams

Knee pad pockets

Easy access holster pockets

Secure zipped rear and cargo pockets

Rule pocket and numerous tool pockets

YKK zip



COLOURS

Grey

WASH & CARE



727 | ELITE WORK TROUSER

The 727 Elite work trouser, with its rip-stop material is strong, yet lightweight and durable.

FABRIC

210gsm

Lightweight Rip-Stop Fabric

65% Polyester / 35% Cotton

SIZES

28" - 44"

LEG LENGTHS

Regular 30"

Long 32.5"

FEATURES

Tuff-Tex trim to main wear areas

Adjustable waistband

Knee pad pockets

Reflective rear trim

Multi-pocketed

Triple stitched

YKK zip

COLOURS

Black

Sand/Black

WASH & CARE



| 811 | PRO WORK SHORT

Based on our best selling trouser, the 811 Pro Work Short features reinforced back pockets and triple stitching ensuring they are built to last.

FABRIC

330gsm

65% Polyester / 35% Cotton

SIZES

30" - 44"

FEATURES

Triple Stitched

Cargo style

YKK zip

COLOURS

Black

Navy

WASH & CARE



| 822 | ENDURANCE WORK SHORT

The hardwearing rip-stop fabric combined with a hammer loop, cargo pockets and holster pockets make the 822 Endurance our most popular short.

FABRIC

235gsm

65% Polyester / 35% Cotton

SIZES

30" - 44"

FEATURES

Cargo style

Rip-stop fabric

Contrast stitching

Triple stitched

YKK zip

COLOURS

Black

Navy

Sand

WASH & CARE



| 827 | ELITE WORK SHORT

Our 827 Elite Work Short, with its rip-stop tear resistant material and Tuff-Tex trim is a tough yet comfortable multi pocket work short, perfect for many trades.

FABRIC

220gsm

Lightweight Rip-Stop

65% Polyester / 35% Cotton

SIZES

30" - 44"

FEATURES

Tuff-Tex trim to main wear areas

Triple stitched seams

Deep double front pockets

Combat style side pockets with screwdriver, knife, phone and pen pockets

YKK zip

COLOURS

Grey

Sand

WASH & CARE



| 131 | ELITE POLO SHIRT

The 131 Elite Polo is a moisture wicking polo with modern and comfortable fit, which has been designed to keep you cool in all conditions.

FABRIC

170gsm
100% Polyester

SIZES

S - 2XL

FEATURES

Quick drying
Lightweight
Breathable
Moisture wicking
Excellent colour retention
Easy care

COLOURS

Black
Navy
Grey

WASH & CARE



| 134 | PRO WORK POLO SHIRT

With its contrast panelled sides the 134 TuffStuff Polo complements our trouser style perfectly.



FABRIC
240gsm
50% Polyester / 50% Cotton

SIZES
S - 2XL

FEATURES
Easy care fabric
Contrast panels
Taped neckline

COLOURS
Black
Navy
Grey | **NEW COLOUR** |

WASH & CARE
40° 2 100% 100% 100%



| 134 | PRO WORK POLO SHIRT

| 151 | ELITE T-SHIRT

Lightweight and hardwearing the 151 Elite T-Shirt incorporates moisture wicking technology to keep you cool in all conditions.



FABRIC
170gsm
100% Polyester

SIZES
S - 2XL

FEATURES
Quick drying
Lightweight
Breathable
Moisture wicking
Excellent colour retention
Easy care
Reflective print to shoulders

COLOURS
Black
Grey

WASH & CARE
40° 100% 100% 100%



| 151 | ELITE T-SHIRT

144 | HARBORNE 2-TONE HOODIE

With its two-tone styling, brushed lining and lined hood, the 144 Harborne Hoodie, is as practical as it is stylish.

FABRIC

320gsm

60% Polyester / 40% Cotton

SIZES

S - 2XL

FEATURES

Jersey knit with brushed inner

Profile stitch pockets

Lined hood

Integrated neck hanging loop

Reactive dyed

COLOURS

Grey

WASH & CARE

30° 2 X X X X



| 177 | HENDON HOODIE

Designed for everyday wear the TuffStuff 177 Hendon Hoodie offers great comfort and warmth whilst working.

FABRIC

320gsm

50% Polyester / 50% Cotton

SIZES

S - 2XL

FEATURES

Jersey knit

Lined hood

Front pouch pocket

Taped neck

Reactive dyed

COLOURS

Black

Grey

Navy

WASH & CARE



| 258 | HOXNE FLEECE HOODIE

The 258 Hoxne Fleece, complete with a grown on hood and lighter weight panels under the arms to aid ventilation for all round performance.

FABRIC

330gsm Fleece
100% Polyester

SIZES

S - 2XL

FEATURES

220gsm fleece under arms for
comfort and breathability
Zipped pockets
Grown on hood
Adjustable drawcord
YKK zip

COLOURS

Navy
Grey

WASH & CARE



| 237 | HENHAM HOODIE

The 237 Henham with its 340gsm hardwearing knitted outer is a heavyweight hoodie.

FABRIC

340gsm
100% Polyester

SIZES

S - 2XL

FEATURES

Hardwearing knitted marl fabric
Fleece inner
Zipped pockets

COLOURS

Grey

WASH & CARE



| 237 | HENHAM HOODIE

| 240 | OTLEY JACKET

A versatile option with durable knitted fabric and softshell panelling, the 240 Otley is suitable as outerwear or as mid layer depending on the weather.

FABRIC

380gsm
100% Polyester

SIZES

S - 2XL

FEATURES

Heavyweight knit
Softshell reinforcement
2 zipped side entry pockets
Elasticated cuff

COLOURS

Grey
Navy

WASH & CARE



| 240 | OTLEY JACKET

| 235 | ELITE BODYWARMER

The modern bodywarmer constructed with nylon rip-stop core panels and ThermoFort lining give the 235 Elite excellent thermal properties.

FABRIC

70gsm

220gsm ThermoFort Lining

100% Nylon

SIZES

S - 2XL

FEATURES

Hardwearing rip-stop fabric

Zipped pockets

Lightweight

COLOURS

Black

WASH & CARE

40° X X X X



229 | PRO WORK BODYWARMER

The 229 Pro Work Bodywarmer is made from hardwearing polyester oxford fabric with reflective trim.



FABRIC

Hardwearing Oxford Outer
100% Polyester

SIZES

S - 3XL

FEATURES

- Reflective trim
- Windproof
- Zippered chest pocket
- Internal pocket
- Two side entry pockets

COLOURS

Navy
Grey

WASH & CARE

☒ ☒ ☒ ☒ ☒
SPONGE CLEAN ONLY



229 | PRO WORK BODYWARMER

299 | CLEVELAND JACKET

With its concealed hood and windproof outer, the 299 Cleveland is a good choice for a weather resistant longer length jacket.



FABRIC

Hardwearing Oxford Outer
100% Polyester

SIZES

S - 3XL

FEATURES

- Water resistant fabric to 2000mm
- Reflective trim
- Windproof
- Internal pocket
- Fleece lined

COLOURS

Black
Navy

WASH & CARE

☒ ☒ ☒ ☒ ☒
SPONGE CLEAN ONLY



299 | CLEVELAND JACKET

293 | NEWPORT JACKET

The 293 Newport Jacket is ideal for modern corporate use. With its durable outer and taped seams this jacket is totally waterproof and windproof.

NEW



FABRIC

100% Nylon Outer
100% Polyester Lining

SIZES

S - 2XL

FEATURES

- Hardwearing outer with DWR coating
- PU coated Nylon
- Waterproof fabric to 5000mm
- Taped seams
- Windproof
- Fleece lined with embroidery access
- Reflective piping
- Zipped side and chest pockets
- Concealable hood

COLOURS

Black
Navy

WASH & CARE



252 | STANTON JACKET

With its reflective piping and waterproof zips the 252 Stanton offers a premium corporate look within our 3 layer softshell range.

FABRIC

340gsm Softshell
96% Polyester / 4% Spandex

SIZES

S - 3XL

FEATURES

- Breathable to 2000mvp
- Waterproof TPU membrane to 5000mm
- Fleece lined
- Waterproof zips

COLOURS

Black

WASH & CARE



| 259 | HOPTON JACKET

A modern and stylish waterproof, the 259 Hopton Jacket, partnered with a quilted lining for impressive thermal retention.

FABRIC

100% Polyester Melange

SIZES

S - 2XL

FEATURES

Hardwearing melange outer
Waterproof fabric to 3000mm with TPU membrane
Quilted lining
Taped seams
Zipped chest and side pockets
Internal pocket with headphone access
Adjustable hem and hood

COLOURS

Grey

WASH & CARE

30° X X X X X



| 256 | SNAPE JACKET

The 256 Snape Jacket is a hybrid, combining softshell with nylon rip-stop core panels creating an agile stylish jacket.

FABRIC

70gsm

220gsm ThermoFort Lining

100% Nylon

SIZES

S - 2XL

FEATURES

Zippered hand warmer pockets

Zippered chest pockets

Adjustable cuffs

ThermoFort insulation

COLOURS

Black

Grey/Black

WASH & CARE



273 | HATTON JACKET

Designed with lightweight padding and softshell stretch panels the 273 Hatton Jacket is ideal for those on the move and wanting a modern look.



FABRIC

280gsm Softshell
130gsm ThermoFort Padding
380T Nylon

SIZES

S - 2XL

FEATURES

Softshell padding for increased comfort and movement
Zipped chest pocket
Side pockets
Water resistant
Windproof

COLOURS

Black

WASH & CARE



263 | HALE JACKET

With an innovative air trapping hexagonal fleece lining the 263 Hale Jacket is versatile, tough and ideal for everyday use.



FABRIC

380gsm Mechanical Stretch Fabric
100% Polyester Pique

SIZES

S - 2XL

FEATURES

Waterproof TPU membrane to 8000mm
Breathable to 2000mvp
Fleece lining with hexagonal design to aid air circulation
Windproof
Zipped side pockets
Fleece lined adjustable hood

COLOURS

Black
Grey

WASH & CARE



808 | BASEWEAR TOP

The 808 Basewear Top is an ideal base layer as it does not bunch up under your mid layer garment - perfect for under any workwear.



FABRIC

220gsm
92% Polyester / 8% Elastane

SIZES

S -2XL

FEATURES

- 4 way stretch fabric
- Abrasion resistant
- Fast wicking
- Breathable
- Thermal

COLOURS

Black

WASH & CARE



805 | BASEWEAR BOTTOM

The 805 Basewear Bottom is the perfect base layer acting as a second skin and is ideal under any of our work trousers.



FABRIC

220gsm
92% Polyester / 8% Elastane

SIZES

S -2XL

FEATURES

- 4 way stretch fabric
- Abrasion resistant
- Fast wicking
- Breathable
- Thermal

COLOURS

Black

WASH & CARE



| 410 | **PRO WORK BEANIE**



FABRIC

3M Thinsulate
100% Acrylic

SIZES

ONE SIZE

FEATURES

Lined with soft microfleece
for increased comfort
Chunky knit
2-Tone
Versatile cuffing

COLOURS

Black/Grey

WASH & CARE



| 410 | PRO WORK BEANIE

| 412 | **TUFFSTUFF REFLECTIVE BEANIE**



FABRIC

3M Thinsulate
100% Acrylic

SIZES

ONE SIZE

FEATURES

Lined with soft microfleece
for increased comfort
Reflective thread and fluorescent
fibre for increased visibility during
the day

COLOURS

Yellow

WASH & CARE



| 412 | TUFFSTUFF REFLECTIVE BEANIE

779 | TUFFSTUFF KNEE PADS

FABRIC

E20 High Elastic Eva

SIZES

ONE SIZE

FEATURES

20 piece segmented design
Can be worn with all TuffStuff trousers
Articulated design for increased comfort and flexibility
Lightweight
Tough

COLOURS

Black

WASH & CARE



606 | EXTREME WORK SOCK



FABRIC

34% Cotton
32% Coolmax®
29% Polyester
3% Viscose
2% Lycra®

SIZES

UK 6 - 11

FEATURES

COOLMAX CORE technology is engineered to keep you cool & dry
Moisture away properties
Ribbed leg
Reinforced heel and toe
Fully cushioned foot
Arch support

COLOURS

Black

WASH & CARE



607 | ELITE LOW CUT SOCK



FABRIC

34% Cotton
32% Coolmax®
29% Polyester
3% Viscose
2% Lycra®

SIZES

UK 6 - 11

FEATURES

COOLMAX CORE technology is engineered to keep you cool & dry
In turned comfort welt
Fully cushioned foot
Arch support

COLOURS

Black/Grey

WASH & CARE



*Fort - Established in 2019.
The new name for Blue Castle & Fortress.
Creating a comprehensive range of traditional and
modern workwear offering practicality, comfort and
exceptional value for money.*



816 | WORKFORCE SHORT

A part elasticated waist, YKK zip and a zipped rear pocket make the 816 Workforce Short a functional yet affordable option.

NEW



FABRIC

245gsm
65% Polyester / 35% Cotton

SIZES

XS -2XL

FEATURES

Part elasticated waist
Zipped rear pocket
YKK zip

COLOURS

Black
Navy

WASH & CARE



916 | WORKFORCE TROUSER

The 916 Workforce Trousers with its three leg lengths and part elasticated waist continues to be the contract work trouser selected by many.



FABRIC

245gsm
65% Polyester / 35% Cotton

SIZES

28" - 48"

LEG LENGTHS

| | |
|---------|-----|
| Short | 29" |
| Regular | 31" |
| Long | 33" |

FEATURES

Part elasticated waist
Cargo style
Knee pad pockets

COLOURS

Black
Navy

WASH & CARE



| 901 | COMBAT TROUSER

The conventional 901 Combat Trousers, with multi pockets making it ideal for all environments.

FABRIC

245gsm

65% Polyester / 35% Cotton

SIZES

28" - 44"

LEG LENGTHS

32.5"

FEATURES

Multi pocketed

Removable drawcords

COLOURS

Black

Navy

Green

WASH & CARE



901C CAMO COMBAT TROUSER

The conventional 901 Combat Trousers in camo print, with multi pockets making it ideal for all environments.



FABRIC

245gsm
65% Polyester / 35% Cotton

SIZES

28" - 44"

LEG LENGTHS

32.5"

FEATURES

Multi pocketed
Removable drawcords

COLOURS

Woodland
Urban
Night Urban

WASH & CARE



Urban Night Urban Woodland

909 ACTION TROUSER

Highly functional and practical work trouser, the 909 Action Trousers has a reinforced seat and nine other useful pockets.



FABRIC

245gsm
65% Polyester / 35% Cotton

SIZES

28" - 44"

LEG LENGTHS

| | |
|---------|-------|
| Regular | 30" |
| Long | 32.5" |

FEATURES

Multi pocketed
Reinforced seat
Knee pad pockets

COLOURS

Black
Navy

WASH & CARE



100 | TATTERSALL SHIRT

The 100 Tattersall, the classic timeless country checked shirt popular with farmers and country professionals.

FABRIC

Brushed Flannel
65% Polyester / 35% Cotton

SIZES

M-3XL

FEATURES

Pleated back
Twin needle stitched

COLOURS

Blue
Green

WASH & CARE



104 | WORCESTER SHIRT

A bold traditional check shirt, the 104 Worcester is brushed for comfort.

FABRIC

Brushed Flannel
65% Polyester / 35% Cotton

SIZES

M-3XL

FEATURES

Pleated back
Twin needle stitched

COLOURS

Blue
Green

WASH & CARE



140 | SALFORD SHIRT

The 140 Salford is yarn dyed to ensure long-lasting colour retention and is made with thick hardwearing material helping it to look smart and work hard.

FABRIC

100% Cotton

SIZES

S-3XL

FEATURES

- Yarn dyed
- Single chest pocket
- Straight hem
- Thick
- Durable
- Hardwearing

COLOURS

Grey

WASH & CARE



140 | SALFORD SHIRT

142 | THORPENESS SHIRT

The 142 Thorpeness is a button-down collar shirt with a single chest pocket. In a colourful check it creates a sharply styled contemporary look.

FABRIC

55% Cotton / 45% Polyester

SIZES

S-3XL

FEATURES

- Cotton rich yarn dyed
- Single chest pocket
- Button down collar
- Straight hem

COLOURS

Multi-check

WASH & CARE



142 | THORPENESS SHIRT

141 | WOODBRIDGE SHIRT

A variation of the classic Tattersall shirt, the 141 Woodbridge offers a modern design to suit traditional and new shirt buyers and features a single chest pocket.

FABRIC

55% Cotton / 45% Polyester

SIZES

S-3XL

FEATURES

Cotton rich yarn dyed
Single chest pocket
Straight hem

COLOURS

Green/Navy

WASH & CARE



125 | PENARTH HOODIE

The 125 Penarth, a full zip sherpa fleece lined hoodie is the go to style to keep you warm.

FABRIC

100% Polyester

SIZES

S-3XL

FEATURES

Sherpa fleece lined

Quilted hood

Two breast pockets

Side pockets

COLOURS

Blue

Green

Red

WASH & CARE



238 | EASTON PULLOVER

With its marl finish on the outside and fleece lining on the inside, the 238 Easton is the perfect choice to be worn daily.

**NEW
COLOUR**



FABRIC

340gsm Sweater Fleece
100% Polyester

SIZES

S-2XL

FEATURES

Hardwearing knitted marl fabric
Zipped pockets
Fleece inner

COLOURS

Navy

Green

Grey | **NEW COLOUR** |

WASH & CARE



120 | CREW NECK COMBAT JUMPER

The 120 Crew Neck Jumper continues to be a popular choice, as used by cadets and reserves alike.

FABRIC

Heavyweight 7 Gauge Knit
100% Acrylic

SIZES

S-3XL

FEATURES

Epaulettes
Elbow patches
Shoulder patches

COLOURS

Black
Navy
Green

WASH & CARE

40° 2 0 0 0



120V | V-NECK COMBAT JUMPER

A classic design, the 120V V-Neck Combat Jumper is often worn by security guards and service trade personnel.



FABRIC

Heavyweight 7 Gauge Knit
100% Acrylic

SIZES

S-3XL

FEATURES

- Epaulettes
- Elbow patches
- Shoulder patches

COLOURS

- Black
- Navy

WASH & CARE



120V | V-NECK COMBAT JUMPER

205 | MELROSE JACKET

Our 205 Melrose Fleece Jacket is manufactured with anti pill polyester fleece with a smooth surface for easy decoration.



FABRIC

300gsm Fleece
100% Polyester

SIZES

XS-3XL

FEATURES

- Anti pill finish
- Two zipped side entry pockets
- Adjustable hem

COLOURS

- Black
- Navy

WASH & CARE



205 | MELROSE JACKET



207 | LOMOND JACKET

The fully lined 207 Lomond Fleece Jacket provides the wearer with superior comfort and warmth.

FABRIC

360gsm Fleece
100% Polyester

SIZES

XS-2XL

FEATURES

Anti pill finish
Windproof
Microfibre lining
Internal pocket
Adjustable hem

COLOURS

Black
Navy

WASH & CARE



262 | HARRIS JACKET

The 262 Harris, a competitively priced mainstay in our range, a great option if you are looking to remain warm and dry.

FABRIC

240gsm Hardwearing Outer
100% Polyester

SIZES

S-3XL

FEATURES

Waterproof fabric to 5000mm
Fleece lined
Windproof
Zipped side pockets
Embroidery access
Taped seams
Internal pocket

COLOURS

Black
Navy

WASH & CARE



SPONGE CLEAN ONLY





200 | KELSO 2 LAYER SOFTSHELL

With a 200 Kelso Softshell you are getting a lightweight, versatile jacket at an incredible price. It is also great for branding.

FABRIC

260gsm

100% Polyester

SIZES

XS-3XL

FEATURES

High performance mechanical stretch fabric

Water and wind repellent finish

Breathable

Zippered side pockets

Two internal pockets

COLOURS

Black

Navy

WASH & CARE



204 | SELKIRK JACKET

The Selkirk, a best selling jacket with softshell stretch technology, extremely comfortable with waterproof 3 layer construction.

FABRIC

340gsm Softshell
94% Polyester / 6% Spandex

SIZES

XS-3XL

FEATURES

Waterproof TPU membrane to 5000mm
Breathable to 2000mvp
Windproof
Fleece lining
Zipped chest and side pockets
Adjustable hem and cuffs

COLOURS

Black
Navy
Grey

WASH & CARE

40° P X X X



234 | **HOLKHAM JACKET**

Our classic 3 layer 234 Holkham like the 204 but has the added advantage of a hood.



FABRIC

340gsm Softshell
94% Polyester / 6% Spandex

SIZES

S-3XL

FEATURES

- Waterproof TPU membrane to 5000mm
- Breathable to 2000mvp
- Windproof
- Fleece lining
- Three zippered pockets
- Adjustable hem
- Lined hood

COLOURS

Black
Navy

WASH & CARE



234 | HOLKHAM JACKET

282 | **BRECKLAND BODYWARMER**

With its fleece bonded softshell fabric the 282 Breckland Bodywarmer is ideal for a professional look, whilst keeping you warm without compromising mobility.



FABRIC

340gsm Softshell
94% Polyester / 6% Spandex

SIZES

S-3XL

FEATURES

- Windproof
- Breathable
- Fleece lined
- Zippered chest pocket
- Zippered side pockets

COLOURS

Black
Navy
Grey

WASH & CARE



282 | BRECKLAND BODYWARMER

223 | CARLTON BODYWARMER

A lightweight yet well insulated bodywarmer, the 223 Carlton is perfect for layering and an ideal alternative to a jacket.

FABRIC

280gsm Quilting
100% Polyester

SIZES

S-3XL

FEATURES

Hardwearing outer
Two zipped side entry pockets
Zipped chest pocket

COLOURS

Black
Navy
Grey
Green

WASH & CARE



275 | DOWNHAM BODYWARMER

Revised styling to keep it up to date. The 275 Downham has a comfortable fleece lining inside its padded shell.



FABRIC

280gsm Quilting
100% Polyester

SIZES

S-2XL

FEATURES

- Durable outer
- Comfortable fleece lining
- Internal pocket
- Zipped handwarmer pockets
- Fully padded for extra warmth
- Inside chest pocket

COLOURS

Black
Navy

WASH & CARE



275 | DOWNHAM BODYWARMER

222 | WROXHAM BODYWARMER

Our everyday polycotton bodywarmer, the 222 Wroxham remains one of our best sellers.



FABRIC

160gsm Quilting
65% Polyester / 35% Cotton

SIZES

S-3XL

FEATURES

- Hardwearing outer
- Two lower patch pockets with velcro® closure
- Zipped chest pocket
- Side handwarmer pockets
- Zipped front fastening with studded storm flap
- Internal pocket
- Embroidery access

COLOURS

Black
Navy
Green

WASH & CARE



222 | WROXHAM BODYWARMER

231 | LINCOLN BODYWARMER

Our lightweight rip-stop 231 Lincoln with its tear resistant outer has a fleece lining and multi pockets for various trades.



FABRIC

100% Polyester
Hardwearing Rip-Stop Fabric

SIZES

M-3XL

FEATURES

- Utility vest
- Fleece lined
- Zipped chest pocket
- Chest pocket with velcro® closure
- Two zipped central pockets
- Two lower patch pockets with velcro® closure
- Internal pockets

COLOURS

- Black
- Navy
- Green

WASH & CARE



231 | LINCOLN BODYWARMER

444 | WAREHOUSE COAT

A traditional overcoat, the 444 Warehouse Coat is used in all types of industry including retail manufacturing and agriculture.



FABRIC

240gsm
65% Polyester / 35% Cotton

SIZES

S-2XL
XS-2XL | WHITE ONLY |

FEATURES

- Concealed studs
- Vented back

COLOURS

- Navy
- White

WASH & CARE



444 | WAREHOUSE COAT

210 | HI-VIS JACKET

This 210 Hi-Vis Jacket will keep you warm and dry in poor weather conditions whilst providing you with maximum Class 3 Hi-Vis protection.

FABRIC

100% Polyester

SIZES

S - 3XL

FEATURES

- Waterproof
- Windproof
- Concealed hood
- Quilted lined
- Taped seams
- EN471 Class 3

COLOURS

- Yellow
- Orange

WASH & CARE



210 | HI-VIS JACKET

265 | HI-VIS BOMBER JACKET

The 265 Hi-Vis Bomber Jacket gives great protection against the wind and rain. So even in terrible weather, you will still be warm, dry and visible.

FABRIC

100% Polyester

SIZES

M - 3XL

FEATURES

- Waterproof
- Windproof
- Concealed hood
- Quilted lined
- Taped seams
- EN471 Class 3

COLOURS

- Yellow
- Orange

WASH & CARE



265 | HI-VIS BOMBER JACKET

225 | HI-VIS WAISTCOAT

The 225 Hi-Vis Waistcoat is designed to keep you visible whilst providing you with Class 2 Hi-Vis protection.

FABRIC

100% Polyester

SIZES

M - 4XL

FEATURES

Velcro® fastening
EN471 Class 2

COLOURS

Yellow
Orange

WASH & CARE



EN343

RAIN PROTECTION | BREATHABILITY

EN343 is a European Standard for protective clothing that outlines a minimum level of protection against wet weather.

WHAT IS EN343?

EN343 is a European Standard for protective clothing that outlines a minimum level of protection against wet weather.

Items are assessed on two criteria; the first **(X)** judges its ability to protect against water penetration, while the second **(Y)** measures breathability in those conditions. They are then rated from one to three in these categories:

| (X) Water Penetration Resistance | | (Y) Breathability | |
|---|----------------------------------|--------------------------|--|
| 1 | Minimum level of rain protection | 1 | Not classified as breathable under EN343 |
| 2 | Intermediate rain protection | 2 | Intermediate level of breathability |
| 3 | Highest level of rain protection | 3 | Highest level of breathability |

This rating is included on the CE label inside the garment, where the EN343 mark will be followed by two numbers.

EN343 PRODUCTS



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AIRFLEX JACKET
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AIRFLEX TROUSER
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AIRFLEX BIB 'N' BRACE
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AIR REFLEX JACKET
PAGE 111



| 951 |
AIR REFLEX TROUSER
PAGE 112

214 | TEMPEST JACKET

The 214 Tempest Jacket is both waterproof and breathable, a classic style manufactured to perform well in bad weather.



FABRIC

Rip-Stop Polyester

SIZES

S-3XL

FEATURES

- Water resistant fabric to 5000mm
- Breathable to 5000mvp
- Windproof
- Taped seams
- Two way main zip
- Adjustable hem

COLOURS

- Navy
- Green

WASH & CARE



914 | TEMPEST TROUSER

The 914 Tempest Trousers are manufactured to perform well in bad weather.



FABRIC

Rip-Stop Polyester

SIZES

S - 3XL

FEATURES

- Water resistant fabric to 5000mm
- Breathable to 5000mvp
- Windproof
- Taped seams

COLOURS

- Navy
- Green

WASH & CARE



214C | **BRITISH DPM JACKET**

With the 214C British DPM Jacket you get the benefit of blending into the surroundings whilst staying dry and comfortable.

FABRIC

Rip-Stop Polyester

SIZES

S-3XL

FEATURES

- Water resistant fabric to 5000mm
- Breathable to 5000mvp
- Windproof
- Taped seams
- Two way main zip
- Adjustable hem

COLOURS

Woodland

WASH & CARE



214C | **BRITISH DPM JACKET**

914C | **BRITISH DPM TROUSER**

With the 914C British DPM Trousers you get the benefit of blending into the surroundings whilst staying dry and comfortable.

FABRIC

Rip-Stop Polyester

SIZES

S - 3XL

FEATURES

- Water resistant fabric to 5000mm
- Breathable to 5000mvp
- Windproof
- Taped seams

COLOURS

Woodland

WASH & CARE



914C | **BRITISH DPM TROUSER**

245 | RUTLAND JACKET

The 245 Rutland Jacket features a rip-stop weave, taped seams and is manufactured from breathable waterproof material.



FABRIC
Hardwearing Rip-Stop Fabric
100% Polyester

SIZES
S-2XL

FEATURES
Waterproof fabric to 2000mm
Windproof
Breathable to 2000mvp
Taped seams

COLOURS
Black

WASH & CARE
🚫🧺🧼🧻🧺



245 | RUTLAND JACKET

945 | RUTLAND TROUSER

The 945 Rutland Trousers features a rip-stop weave, taped seams and is manufactured from a breathable waterproof material.



FABRIC
Hardwearing Rip-Stop Fabric
100% Polyester

SIZES
S-2XL

FEATURES
Waterproof fabric to 2000mm
Breathable to 2000mvp
Windproof
Taped seams

COLOURS
Black

WASH & CARE
🚫🧺🧼🧻🧺



945 | RUTLAND TROUSER



FLEX

219 | FLEX LINED JACKET

Manufactured with the elements firmly in mind, the 219 Flex Lined Jacket is quilted to keep the wearer warm and dry.



FABRIC

330gsm
PU Coated Polyester

SIZES

S-3XL

FEATURES

Water resistant fabric to 10,000mm
Windproof
Welded seams
Detachable hood
Fleece lined
Made with For-Tex fabric

COLOURS

Navy
Green

WASH & CARE



220 | FLEX JACKET

The 220 Flex Jacket, with its PU coating is one of the most waterproof jackets we supply, whilst being extremely comfortable and long lasting.



FABRIC

330gsm
PU Coated Polyester

SIZES

S-3XL

FEATURES

- Waterproof fabric to 10,000mm
- Windproof
- Welded seams
- Concealed hood
- Made with For-Tex fabric

COLOURS

Navy
Green

WASH & CARE



220 | FLEX JACKET



FLEX



FLEX

920 | FLEX TROUSER

The 920 Flex Trousers with PU coating is one of the most waterproof trousers we supply.



FABRIC

330gsm
PU Coated Polyester

SIZES

S - 3XL

FEATURES

- Waterproof fabric to 10,000mm
- Windproof
- Welded seams
- Made with For-Tex fabric

COLOURS

Navy
Green

WASH & CARE



920 | FLEX TROUSER

221 | AIRFLEX JACKET

Lightweight and practical, the 221 Airflex Jacket offers substantial waterproof protection whilst remaining breathable.



FABRIC

220gsm
PU Coated Polyester

SIZES

XS - 3XL
S - 3XL | **BLACK ONLY** |

FEATURES

Waterproof fabric to 6000mm
Breathable to 2000mvp
Windproof
Welded seams
Concealed hood
Conforms to EN343 3:2
Made with For-Tex fabric

COLOURS

Black
Navy
Green

WASH & CARE



221 | AIRFLEX JACKET

921 | AIRFLEX TROUSER

Lightweight and practical the 921 Airflex Trousers offers substantial waterproof protection whilst remaining breathable.



FABRIC

220gsm
PU Coated Polyester

SIZES

XS - 3XL
S - 3XL | **BLACK ONLY** |

FEATURES

Waterproof fabric to 6000mm
Breathable to 2000mvp
Windproof
Welded seams
Conforms to EN343 3:2
Made with For-Tex fabric

COLOURS

Black
Navy
Green

WASH & CARE



921 | AIRFLEX TROUSER

941 | AIRFLEX LEGGINGS

A flexible alternative to a trouser, the 941 Airflex Leggings keep your legs dry, out in the fields or undergrowth.



FABRIC

220gsm
PU Coated Polyester

SIZES

S-M | M-L | L-XL

FEATURES

Waterproof fabric to 6000mm
Breathable to 2000mvp
Windproof
Welded seams
Conforms to EN343 3:2
Made with For-TEX fabric

COLOURS

Green

WASH & CARE



521 | AIRFLEX BIB 'N' BRACE

Manufactured out of our premium waterproof material, the 521 Airflex Bib 'N' Brace keeps the wearer dry whilst giving freedom of movement.



FABRIC

220gsm
PU Coated Polyester

SIZES

S-2XL

FEATURES

Waterproof fabric to 6000mm
Breathable to 2000mvp
Windproof
Welded seams
Conforms to EN343 3:2
Made with For-TEX fabric

COLOURS

Navy
Green

WASH & CARE





| 320 | FLEX COVERALL

Ergonomically designed to perform, the 320 Flex Coverall is the garment of choice for extreme waterproof protection.



FABRIC

330gsm
PU Coated Polyester

SIZES

S-3XL

FEATURES

Waterproof fabric to 10,000mm
Windproof
Welded seams
Made with For-Tex fabric

COLOURS

Navy
Yellow

WASH & CARE



| 251 | AIR REFLEX JACKET

Adding reflective stripes to the Airflex make the 251 Air Reflex jacket the obvious choice for anyone working or walking roadside.



FABRIC

220gsm
PU Coated Polyester

SIZES

S - 3XL

FEATURES

- Waterproof fabric to 6000mm
- Breathable to 2000mvp
- Windproof
- Welded seams
- Concealed hood
- EN471 Class 3
- Conforms to EN343 3:2
- Made with For-Tex fabric

COLOURS

Yellow

WASH & CARE



| 251 | AIR REFLEX JACKET

| 951 | AIR REFLEX TROUSER

Adding reflective stripes to the Airflex make the 951 Air Reflex Trousers the obvious choice for anyone working or walking roadside.



FABRIC

220gsm
PU Coated Polyester

SIZES

S-3XL

FEATURES

- Waterproof fabric to 6000mm
- Breathable to 2000mvp
- Windproof
- Welded seams
- EN471 class 1
- Conforms to EN343 3:2
- Made with For-Tex fabric

COLOURS

Yellow

WASH & CARE



| 951 | AIR REFLEX TROUSER

318 | WORKFORCE COVERALL

The 318 Workforce is our entry level coverall, offering its wearer protection at a competitive price.



FABRIC

210gsm
80% Polyester / 20% Cotton

SIZES

S-2XL

FEATURES

- Two studded breast pockets
- Single piece elasticated back
- Concealed press studs
- Rear pockets

COLOURS

Navy
Royal

WASH & CARE



334 | CAMO COVERALL

Our woodland 344 Camo Coveralls feature an elasticated action back for added mobility. Perfectly suited for use on the farm or on a paintball field.



FABRIC

240gsm
65% Polyester / 35% Cotton

SIZES

S-2XL

FEATURES

- Action back with elasticsation
- Rule pocket
- Two rear pockets
- Side pockets with side access
- Breast pockets

COLOURS

Woodland

WASH & CARE



344 | STUD FRONT COVERALL

Our 344 Stud Front Coverall is a firm favourite within the coverall range, with multi pockets and action back for comfort.

FABRIC

240gsm

65% Polyester / 35% Cotton

SIZES

36"-54"

FEATURES

Action back with elasticsation

Concealed studs

Rule Pocket

Two rear pockets

Side pockets with side access

Breast pockets

COLOURS

Navy

Spruce Green

WASH & CARE



366 | ZIP FRONT COVERALL

The 366 Zip Front Coverall comes with numerous pockets and full back elastication.

FABRIC

245gsm

65% Polyester / 35% Cotton

SIZES

34"-60" | **NAVY & SPRUCE** |

34"-54" | **BLACK, RED & ROYAL** |

FEATURES

Action back with elastication

Side pockets with side access

Hammer loop and rule pocket

Two rear pockets

Covered placket

COLOURS

Black

Navy

Royal Blue

Spruce Green

Red

WASH & CARE



377 | QUILTED COVERALL

The 377 Quilted Coverall has all the features of our zip front coverall, plus the extra quilted lining to keep the wearer warm.



FABRIC

245gsm
65% Polyester / 35% Cotton

SIZES

S-2XL

FEATURES

- Action back with elasticsation
- Diamond quilt lining
- Covered placket
- Hammer loop
- Rule and pen pockets
- Two rear pockets
- Side pockets with side access
- Two zipped breast pockets

COLOURS

Navy

WASH & CARE



544 | BIB 'N' BRACE

The 544 Bib 'N' Brace is available in navy, or white for painters or decorators with its extra brush pouch.



FABRIC

240gsm
65% Polyester / 35% Cotton

SIZES

32"-50"

FEATURES

- Concealed zip pocket
- Knee pad pockets

COLOURS

Navy
White

WASH & CARE



711J | PRO WORK JUNIOR TROUSER

Replicating the best selling Pro Work Trouser, the 711J Pro Work Junior Trouser lets the little ones look the part too.



FABRIC

330gsm
65% Polyester / 35% Cotton

SIZES

AGE

- 3-4
- 5-6
- 7-8
- 9-10
- 11-12
- 13

FEATURES

Holster pockets
Knee pad pockets
Triple stitched
Adjustable waistband
YKK zip

COLOURS

Black
Grey

WASH & CARE



711J | PRO WORK JUNIOR TROUSER

444C | CHILDS WAREHOUSE COAT

Our junior variant, the 444C Childs Warehouse Coat can be used for country shows and also in schools as lab coats for science and D & T.



FABRIC

245gsm
65% Polyester / 35% Cotton

SIZE

AGE

- 5-6
- 7-8
- 9-10
- 11-12
- 13

FEATURES

Concealed studs
Vented back

COLOURS

White

WASH & CARE



444C | CHILDS WAREHOUSE COAT

333 | TEARAWAY JUNIOR COVERALL

The Tearaway Coverall with its velcro® front is one of our best selling junior garments.

FABRIC

245gsm

65% Polyester / 35% Cotton

SIZES

| AGE | SIZE |
|-------|------|
| 1-2 | 20 |
| 2-3 | 22 |
| 3-4 | 24 |
| 5-6 | 26 |
| 7-8 | 28 |
| 9-10 | 30 |
| 11-12 | 32 |
| 13 | 34 |
| 14 | 36 |

FEATURES

Hardwearing fabric
Action back with elasticsation
Cover placket
Velcro® fastening

COLOURS

Navy
Royal
Red
Woodland

WASH & CARE



283 | SPLASHFLEX JACKET

Our 283 Splashflex Jacket is made using our For-Tex fabric, waterproof to 8000mm. Reflective stripes on either cuff, shoulder and the hood increase night time and low light visibility.

**NEW
SIZE**



FABRIC

190gsm

PU Coated Polyester

SIZES

AGE

3-4 | **NEW SIZE** |

5-6

7-8

9-10

11-12

13

FEATURES

Waterproof to 8000mm

Windproof

Tear resistant

Zip front with studded storm flap

Elasticated cuffs

Reflective piping to hood, shoulders and tape to arms for increased visibility

Made with For-Tex fabric

COLOURS

Navy

Green

WASH & CARE



983 | SPLASHFLEX TROUSER

The 983 Splashflex Trouser is made using For-TEX fabric and is waterproof to 8000mm. Ideally accompanied with the 283 Splashflex Jacket, a great combination which will ensure the wearer stays dry in all types of wet weather.

NEW
SIZE



FABRIC

190gsm
PU Coated Polyester

SIZES

AGE

- 3-4 | NEW SIZE |
- 5-6
- 7-8
- 9-10
- 11-12
- 13

FEATURES

- Waterproof to 8000mm
- Windproof
- Tear resistant
- Elasticated waist and hem
- Studded ankle adjustment
- Made with For-TEX fabric

COLOURS

- Navy
- Green

WASH & CARE



323 | SPLASHAWAY COVERALL

The 323 Splashaway protects your little ones from the wind, rain and puddles. Designed with nurseries and schools in mind.



FABRIC

80gsm
100% Polyester

SIZES

AGE

SIZE

- | | |
|-----|----|
| 1-2 | 20 |
| 2-3 | 22 |
| 3-4 | 24 |
| 5-6 | 26 |
| 7-8 | 28 |

FEATURES

- Waterproof fabric to 3000mm
- Breathable to 2000mvp
- Windproof
- Soft and flexible fabric
- Grown on hood
- Taped seams

COLOURS

- Navy
- Red

WASH & CARE



801 | THERMAL LONG SLEEVE VEST

801 | THERMAL LONG SLEEVE VEST



FABRIC

50% Polyester / 50% Cotton
Brushed Fabric

SIZES

S-2XL

FEATURES

Crew neckline
Lightweight material
Brush finish for added comfort

COLOURS

White
Denim

WASH & CARE



802 | THERMAL SHORT SLEEVE VEST

802 | THERMAL SHORT SLEEVE VEST



FABRIC

50% Polyester / 50% Cotton
Brushed Fabric

SIZES

S-2XL

FEATURES

Crew neckline
Lightweight material
Brush finish for added comfort

COLOURS

White
Denim

WASH & CARE



803 | THERMAL LONG JOHNS

With its brushed polycotton fabric the 801, 802 and 803 Thermal range of products trap the air against the skin of the wearer keeping them warm.



FABRIC

50% Polyester / 50% Cotton
Brushed Fabric

SIZES

S-2XL

FEATURES

Font opening
Elasticated waist
Lightweight material
Brush finish for added comfort

COLOURS

White
Denim

WASH & CARE



803 | THERMAL LONG JOHNS

401 | THINSULATE KNITTED HAT

401 | THINSULATE KNITTED HAT



FABRIC

40gsm Thinsulate Lined
Polyester Fleece

SIZES

ONE SIZE

FEATURES

Simple and practical
Knit outer with warm thermal
Thinsulate lining throughout

COLOURS

Black
Navy
Green

WASH & CARE



418 | FLEECE NECK WARMER HAT

418 | FLEECE NECK WARMER HAT



FABRIC

Polyester Fleece
Brushed Fabric

SIZES

ONE SIZE

FEATURES

Adjustable
Perfect protection for cold winter days
Versatile snood scarf and beanie
Soft and super comfortable

COLOURS

Black

WASH & CARE



404 | COUNTRY CAP

404 | COUNTRY CAP



FABRIC

50% Wool / 50% Acrylic

SIZES

M | L | XL | 2XL

FEATURES

Designed in the UK
Classic and stylish country look
Peaked front

COLOURS

Assorted

WASH & CARE



409 | WATERPROOF TRACTOR CAP

409 | WATERPROOF TRACTOR CAP



FABRIC

100% Polyester

SIZES

M | L | XL

FEATURES

Waterproof outer
Deep back for secure fit
Fold down sides with faux fur trim
Adjustable chin strap

COLOURS

Black
Navy
Green

WASH & CARE



601 | THINSULATE FLEECE GLOVE



FABRIC
40gsm Thinsulate Lined
Polyester Fleece

SIZES
ONE SIZE

FEATURES
Adjusting strap at wrist
Simple and practical
Thinsulate lining provides warmth and comfort
Soft

COLOURS
Black

WASH & CARE



601 | THINSULATE FLEECE GLOVE

603 | THINSULATE FINGERLESS GLOVE



FABRIC
40gsm Thinsulate Lined
100% Acrylic

SIZES
ONE SIZE

FEATURES
Ribbed cuff
Practical
Provides extra warmth to cold hands, while allowing you full use of your thumbs and fingers

COLOURS
Black

WASH & CARE



603 | THINSULATE FINGERLESS GLOVE

602 | THINSULATE KNITTED GLOVE




FABRIC
40gsm Thinsulate Lined
100% Acrylic

SIZES
ONE SIZE

FEATURES
Elasticated cuff
Comfortable
Fleece lined
Chunky knit outer

COLOURS
Black

WASH & CARE



602 | THINSULATE KNITTED GLOVE

604 | THINSULATE SHOOTERS MITT




FABRIC
40gsm Thinsulate Lined
100% Acrylic

SIZES
ONE SIZE

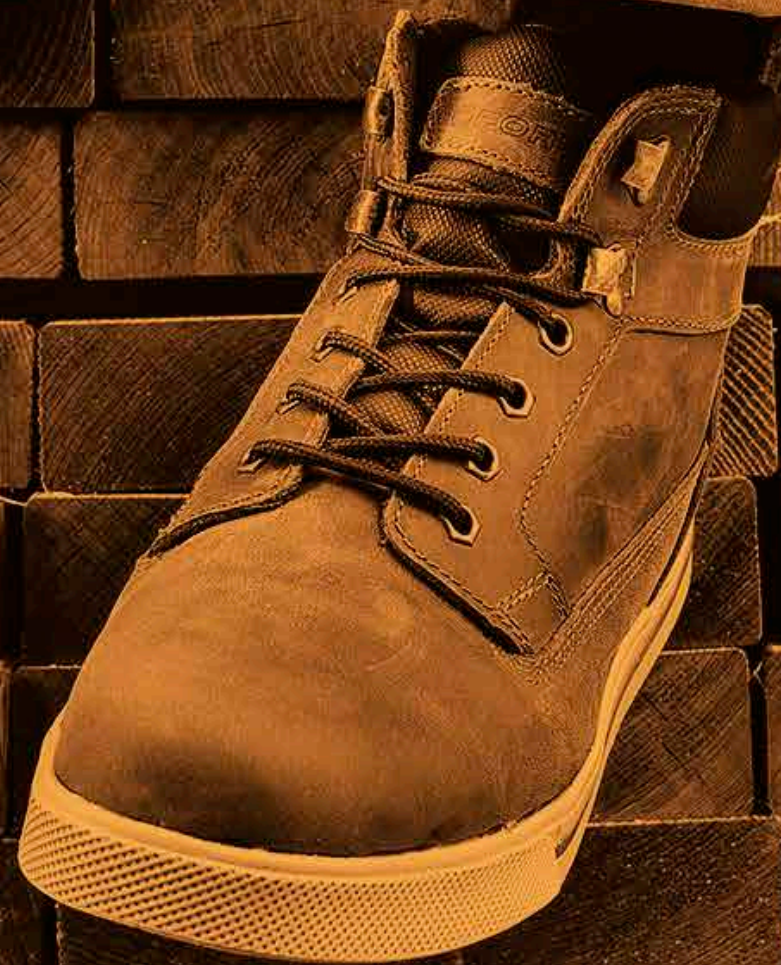
FEATURES
Mitt section is fully Thinsulate lined
Elasticated wrist
Excellent choice for shooting or fishing
Top flap easily converts the fingerless mitts into full mitts

COLOURS
Green

WASH & CARE



604 | THINSULATE SHOOTERS MITT



Fort is a range of Safety Footwear designed with both comfort and durability in mind, conforming to EN ISO20345:2011 to suit wearers in every working environment.

 **FORT[®]**
FOOTWEAR

WHAT DOES EN ISO 20345 : 2011 MEAN?

It specifies basic and additional (optional) requirements for safety footwear. All products MUST meet the minimum safety standards set out by the International Organization for Standardization (ISO). This is the current standard for safety footwear across Europe (EN) and was updated in 2011 to become even more stringent. All safety footwear must now have toe protection against a 200-joule impact. This basically means the amount of energy the toe region can absorb before breaking.

SAFETY FOOTWEAR ABBREVIATIONS YOU NEED TO KNOW

Protective boots and shoes come in many forms. There are antistatic shoes, ECD (Electro Static Discharge) safety shoes, cut-resistant boots and footwear that is specifically designed to protect particularly delicate parts of the foot like the metatarsal.

| | | | |
|-----------|---------------------------------|------------|--|
| P | PENETRATION RESISTANCE | WR | WATER RESISTANCE |
| C | CONDUCTIVE | M | METATARSAL PROTECTION |
| A | ANTISTATIC | AN | ANKLE PROTECTION |
| I | ELECTRICITY INSULATING FOOTWEAR | CR | CUT RESISTANT UPPER |
| E | ENERGY ABSORPTION | WRU | WATER PENETRATION AND WATER ABSORPTION |
| HI | INSULATION AGAINST HEAT | HRO | OUTSOLE RESISTANCE TO HOT CONTACT |
| CI | INSULATION AGAINST THE COLD | FO | FUEL OIL-RESISTANCE OUTSOLE |

SAFETY BOOT RATING EXPLAINED

There's a clear system in place to gauge the level of protection offered by safety footwear. You've probably heard the term "S3 safety boots" before. It sounds more complex than it is. Here's a breakdown of the safety boot/shoe rating used in the UK.

SB TOE PROTECTION

The basic safety standard for footwear. These have toe protection against a 200-joule impact. They may also have additional safety features which will be shown via other symbols. For example, if you see SB-P this means that the safety footwear also has the additional feature of Penetration Resistance of the Midsole.

S1 ANTISTATIC, OIL-RESISTANT AND ENERGY ABSORPTION

On top of the basic toe protection, S1 ensures the footwear has antistatic protection, is resistant to fuel oil and has energy absorption in the heel. Again other symbols can be added, such as S1-P as above.

S2 PREVENTS WATER PENETRATION

S2 has all the same as S1, plus the added protection of preventing water penetration and absorption of the upper.

S3 MIDSOLE PENETRATION RESISTANCE

S3 safety footwear encompasses all the same levels of protection as S2, plus midsole penetration resistance.

S4 LEAK-PROOF

All the protection offered by S1 but with an entirely moulded polymer/rubber (e.g. Wellington Boots) making them waterproof and leak-proof.

S5 LEAK-PROOF WITH MIDSOLE PENETRATION RESISTANCE

All the same features of S4 footwear with the added benefit of midsole penetration resistance.

STANDARDS FOR NON-SLIP SHOES

In many workplaces, anti-slip shoes are vital. There are separate standards that non-slip work boots and shoes must meet. This is how they are classified.

| | |
|------------|---|
| SRA | TESTED ON CERAMIC TILE WETTED WITH SODIUM LAURYL SULPHATE (A DILUTED SOAP SOLUTION) |
| SRB | TESTED ON STEEL WITH GLYCEROL |
| SRC | TESTED UNDER SRA AND SRB CONDITIONS |

FF107 | WORKFORCE SAFETY BOOT

With its leather upper and non-slip sole, the FF107 Workforce Safety Boot is perfect for everyday protection.



FABRIC

Leather Upper
Dual Density PU Sole

SIZES

6-13

FEATURES

S1P SRC
Steel anti penetration midsole
Steel toe cap
EN ISO 20345 : 2011

COLOURS

Black

FOOTWEAR CODES

S1 SRA P WR



FF102 | TOLEDO WATERPROOF SAFETY BOOT

With its built in waterproof membrane the FF102 Toledo Waterproof Safety Boot will keep your feet as dry as they will safe.



FABRIC

Leather WRU
Dual Density PU Sole

SIZES

6-12

FEATURES

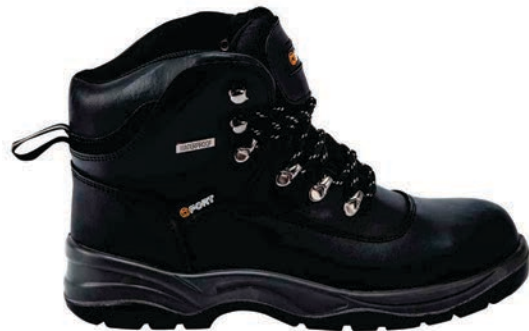
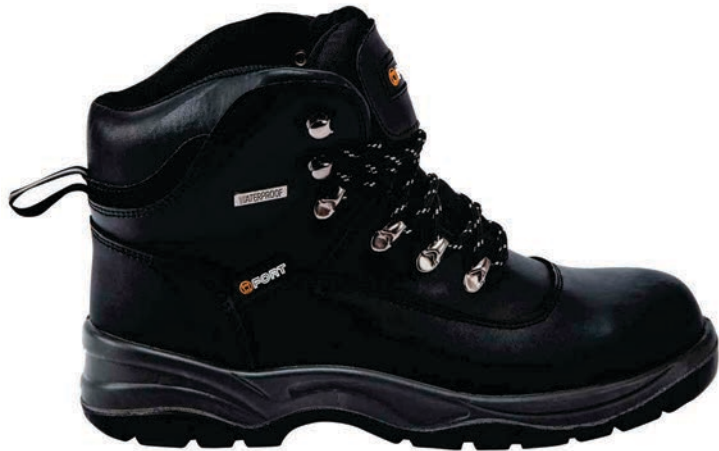
S3 WR SRC
Steel toe cap
Leather upper
Steel anti penetration midsole
Padded collar
EN ISO 20345 : 2011

COLOURS

Black

FOOTWEAR CODES

S3 SRC P AN WRU



FF100 | KNOX SAFETY BOOT

The rugged FF100 Knox Safety Boot, with its scuff resistant heel and toe area has a padded ankle for added protection and durability during the working day.

FABRIC

Dual Density PU Sole
Leather WRU

SIZES

6-13

FEATURES

S3 SRC
Steel toe cap
Leather upper
Steel anti penetration midsole
Textured coated scuff cap and heel
kicker
Padded collar

COLOURS

Black

FOOTWEAR CODES

S3 SRC P AN WRU



FF103 | NELSON SAFETY DEALER BOOT

The FF103 Nelson Safety Dealer, a style historically used mainly in agricultural circles, this pull on boot is a cost effective everyday choice.



FABRIC

Leather Upper
Dual Density PU Sole

SIZES

6-12

FEATURES

S1P SRC
Steel anti penetration midsole
Steel toe cap
EN ISO 20345 : 2011

COLOURS

Black
Brown

FOOTWEAR CODES

S1 SRC P



FF104 | REGENT SAFETY DEALER BOOT

The FF104 Regent Safety Dealer Boot, with full grain crazy horse leather upper and heel ankle support system makes it more than the average dealer.



FABRIC

Full Grain Leather Upper
Dual Density PU Sole

SIZES

6-12

FEATURES

S1P SRC
Steel anti penetration midsole
Steel toe cap
Heel ankle support system
EN ISO 20345 : 2011

COLOURS

Brown

FOOTWEAR CODES

S1 SRC P



FF109 | ELITE FLYKNIT SAFETY TRAINER

The FF109 Elite Flyknit Trainer is a modern style that provides outstanding comfort and flexibility.

FABRIC

Flexible Flyknit Upper

SIZES

5-13

FEATURES

S1

Steel toe cap

Lightweight

Breathable

Oil and acid resistant sole

COLOURS

Grey

FOOTWEAR CODES

S1

SRC



FF110 | COMPTON SAFETY BOOT

Designed with comfort and safety in mind, the FF110 Compton Safety Boot has an up to date look when compared to more traditional boots.



FABRIC

Full Grain Leather Upper

SIZES

7-12

FEATURES

- S1 SRC
- Steel toe cap
- Steel anti penetration midsole
- Oil and acid resistant sole
- EN ISO 20345 : 2011

COLOURS

- Tan
- Brown

FOOTWEAR CODES

S1 SRC P AN WRU



FF111 | OAKLAND SAFETY BOOT

The FF111 Oakland Safety Boot is a contemporary, hard wearing hiker.



FABRIC

Leather Upper
Dual Density PU Sole

SIZES

7-12

FEATURES

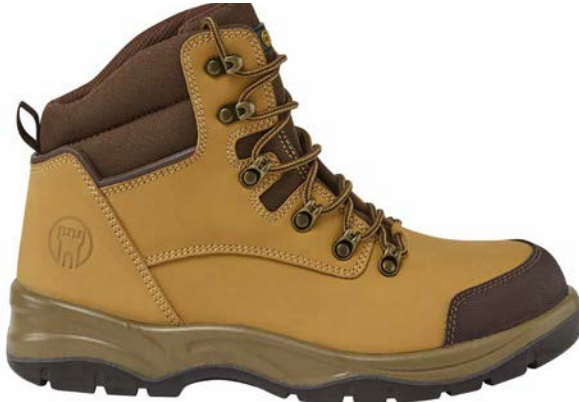
- S3 SRC
- Steel toe cap
- Steel anti penetration midsole
- Textured scuff cap
- Padded collar
- EN ISO 20345 : 2011

COLOURS

Honey

FOOTWEAR CODES

S3 SRC P AN WRU



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CASTLE CLOTHING LTD

Established in 1971, we offer work clothing and safety footwear for all types of tradesmen and workers.

Our products are well renowned for quality, durability and exceptional value for money.

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www.castleclothing.co.uk

